

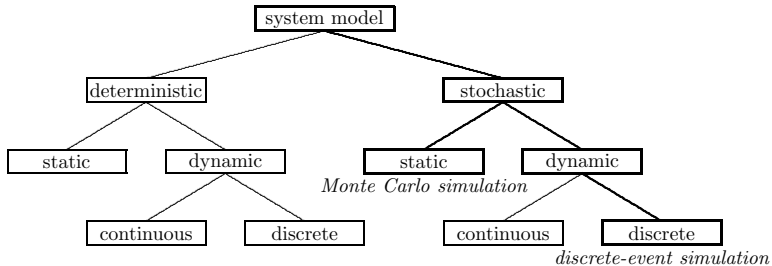
Section 1.1: Introduction

Discrete-Event Simulation: A First Course

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- What is discrete-event simulation?
 - Modeling, simulation, and analyzing systems
 - Computation and mathematical techniques
- **Model:** conceptual framework describing a system
- **Simulate:** perform experiments using computer implementation of the model
- **Analyze:** draw conclusions from output

Characterizing a Model



Characterizing a Model

- Deterministic or Stochastic
 - Does the model contain stochastic components?
 - Randomness is easy to add to a DES
- Static or Dynamic
 - Is time a significant variable?
- Continuous or Discrete
 - How does the system state evolve?
 - Continuous: classical mechanics
 - Discrete: queuing, inventory, machine shop models

- Discrete-Event Simulation Model
 - Stochastic
 - Dynamic
 - Discrete-Event
- Monte Carlo Simulation
 - Stochastic
 - Static

Algorithm 1.1.1 – How to develop a model:

- 1 Goals and objectives
- 2 Build a *conceptual* model
- 3 Convert into a *specification* model
- 4 Convert into a *computational* model
- 5 Verify
- 6 Validate

Typically an iterative process

Three Model Levels

- Conceptual
 - Very high level
 - How comprehensive should the model be?
 - What are the state variables?
- Specification
 - On paper
 - May involve equations, pseudocode, etc.
 - How will the model receive input?
- Computational
 - A computer program
 - General-purpose PL or simulation language?

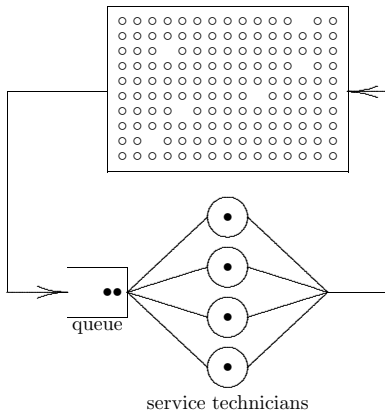
Verification vs. Validation

- Verification
 - Computational model should be consistent with specification model
 - Did we build the model right?
- Validation
 - Computational model should be consistent with the system being analyzed
 - Did we build the right model?
 - Can an expert distinguish simulation output from system output?
- Interactive graphics can prove valuable

A Machine Shop Model

- 150 identical machines:
 - Operate continuously, 8 hr/day, 250 days/yr
 - Operate independently
 - Repaired in the order of failure
 - Income: \$20/hr of operation
- Service technicians(s):
 - 2-year contract at \$52,000/yr
 - Each works 230 8-hr days/yr
- How many service technicians should be hired?

A Machine Shop Model: System Diagram



Algorithm 1.1.1 Applied

1. Goals and Objectives:
 - Find number of technicians for maximum profit
 - Extremes: one techie, one techie per machine
2. Conceptual Model:
 - State of each machine (failed, operational)
 - State of each techie (busy, idle)
 - Provides a high-level description of the system at any time
3. Specification Model:
 - What is known about time between failures?
 - What is the distribution of the repair times?
 - How will time evolution be simulated

4. Computational Model

- Simulation clock data structure
- Queue of failed machines
- Queue of available techies

5. Verify

- Software engineering activity
- Usually done via extensive testing

6. Validate

- Is the computational model a good approximation of the actual machine shop?
- If operational, compare against the real thing
- Otherwise, use consistency checks

- Make each model as simple as possible
 - Never simpler
 - Do not ignore relevant characteristics
 - Do not include extraneous characteristics
- Model development is not sequential
 - Steps are often iterated
 - For teams, steps may be in parallel
 - Do not merge verification and validation
- Develop models at three levels
 - Think a little, program a lot (and poorly);
 - Think a lot, program a little (and well).

Algorithm 1.1.2 Using the resulting model:

7. Design simulations experiments
 - What parameters should be varied?
 - perhaps many combinatoric possibilities
8. Make production runs
 - Record initial conditions, input parameters
 - Record statistical output
9. Analyze the output
 - Use common statistical analysis tools (Ch. 4)
10. Make decisions
11. Document the results

7. Design simulation experiments
 - Vary the number of technicians
 - What are the initial conditions?
 - How many replications are required?
8. Make production runs
 - Manage output wisely
 - Must be able to reproduce results exactly
9. Analyze the output
 - Observations are often correlated (not independent)
 - Take care not to derive erroneous conclusions

10. Make decisions
 - Graphical displays help
 - Implement the policy subject to external conditions
11. Document results
 - System diagram
 - Assumptions about failure and repair rates
 - Description of specification model
 - software
 - Tables and figures of output
 - Description of output analysis

DES can provide valuable insight about the system

- General-purpose programming languages
 - Flexible and familiar
 - Well suited for learning DES principles and techniques
 - E.g.: C, C++, Java
- Special-purpose simulation Languages
 - Good for building models quickly
 - Provide built-in features (e.g., queue structures)
 - Graphics and animation provided
 - E.g.: Arena, Promodel

Model vs. Simulation (noun)

- Model can be used with respect to conceptual, specification, or computational levels
- Simulation is rarely used to describe the conceptual or specification model
- Simulation is frequently used to refer to the computational model (program)

Model vs. Simulate (verb)

- To model can refer to development of the levels
- To simulate refers to the computational activity
- Do not merge verification and validation

Meaning should be obvious from the context